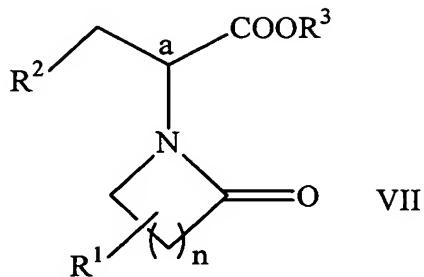


What is claimed is:

1. A compound having the formula VII



wherein R¹, R², and R³ are, independently, hydrogen, a substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl group; a substituted or unsubstituted C₃ to C₈ cycloalkyl group; a substituted or unsubstituted C₆ to C₂₀ aryl group; or substituted or unsubstituted C₄ to C₂₀ heteroaryl group having at least one heteroatom,

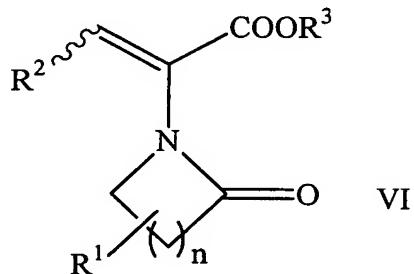
n is from 0 to 5, and

the stereochemistry at carbon a is substantially R or S.

2. The compound of Claim 1, wherein the stereochemistry at carbon a is substantially S.
3. The compound of Claim 1, wherein the heteroatom of the heteroaryl group is oxygen, sulfur, or nitrogen, and the substituent on the substituted alkyl, aryl, or heteroaryl group comprises alkyl, aryl, hydroxy, alkoxy, fluoro, chloro, bromo, iodo, nitro, cyano, or an ester.
4. The compound of Claim 1, wherein R² and R³ are independently selected from methyl or ethyl.
5. The compound of Claim 2, wherein R¹ is hydrogen, R² is methyl, R³ is

methyl or ethyl, and n is 2.

6. A method for producing the compound of Claim 1, comprising hydrogenating an enamide having the formula VI



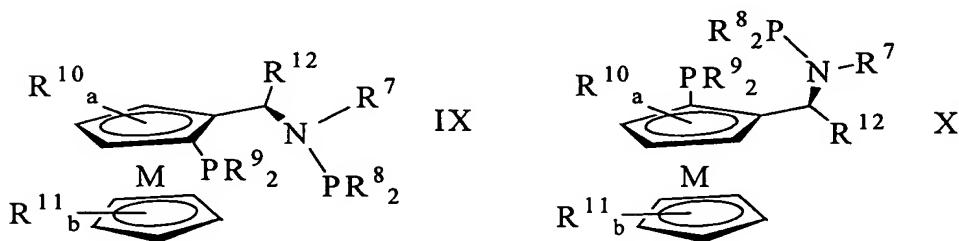
wherein R¹, R², R³, and n are as set forth in Claim 1,

with hydrogen in the presence of a catalyst comprised of a chiral ligand/metal complex to asymmetrically hydrogenate the carbon-carbon double bond of the enamide.

7. The method of Claim 6, wherein the chiral ligand of the chiral ligand/metal complex comprises a phosphine or a bis-phosphine compound and the metal of the chiral ligand/metal complex comprises rhodium, ruthenium, or iridium.
8. The method of Claim 6, wherein the chiral ligand of the chiral ligand/metal complex comprises a phosphine or a bis-phosphine compound and the metal of the chiral ligand/metal complex comprises rhodium.
9. The method of Claim 6, wherein the chiral ligand of the chiral ligand/metal complex comprises a substantially enantiomerically pure bis-phosphine compound comprising a substantially enantiomerically pure chiral backbone linking two phosphine residues, wherein one of the phosphine residues has three phosphorus-carbon bonds and the other phosphine residue has two

phosphorus-carbon bonds and one phosphorus-nitrogen bond wherein the nitrogen is part of the chiral backbone.

10. The method of Claim 6, wherein the chiral ligand of the chiral ligand/metal complex comprises a compound having the formula IX or X



where R⁷, R⁸, R⁹, R¹⁰, R¹¹, and R¹² are, independently, hydrogen, substituted or unsubstituted branched or straight chain C₁ to C₂₀ alkyl, substituted or unsubstituted C₃ to C₈ cycloalkyl, substituted or unsubstituted C₆ to C₂₀ aryl, and substituted or unsubstituted C₄ to C₂₀ heteroaryl, where the heteroatoms are chosen from sulfur, nitrogen, or oxygen, provided R¹² is not hydrogen;

a is from 0 and 3;

b is from 0 and 5; and

M is a Group IV to Group VIII metal.

11. The method of Claim 10, wherein M comprises iron, ruthenium, or osmium.
12. The method of Claim 10, wherein a and b are 0, R⁷ and R¹² are methyl, R⁸ and R⁹ are phenyl, and M is iron.
13. The method of Claim 6, wherein the chiral ligand of the chiral ligand/metal complex comprises the substantially pure enantiomer or diastereomer of 2,3-O-isopropylidene-2,3-dihydroxy-1,4-bis(diphenylphosphino)butane; 2,2'-

*bis(diphenylphosphino)-1,1'-binaphthyl; 1,2-*bis*-2,5-dialkylphospholano(benzene); 1,2-*bis*-2,5-dialkylphospholano(ethane); 2,3-*bis*-(diphenylphosphino)butane; or 2-diphenylphosphinomethyl-4-diphenylphosphino-1-*t*-butoxycarbonylpyrrolidine.*

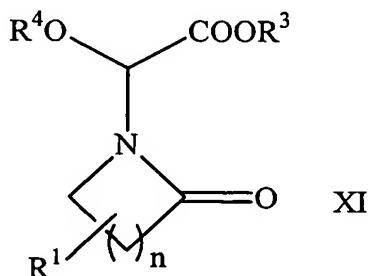
14. The method of Claim 6, wherein the metal of the chiral ligand/metal complex is from 0.0005 to 0.5 equivalents per 1.0 equivalent of the compound having the formula VI.

15. The method of Claim 6, wherein the hydrogenation step is conducted under an atmosphere of hydrogen at from 0.5 to 200 atmospheres.

16. The method of Claim 6, wherein the hydrogenation step is conducted in a solvent comprising an aliphatic hydrocarbon, an aromatic hydrocarbon, a cyclic ether, an acyclic ether, a halogenated hydrocarbon, a dialkyl ketone, a polar aprotic solvent, or a combination thereof.

17. The method of Claim 6, wherein the hydrogenation step is conducted at from -20 °C to 100 °C.

18. A compound having the formula XI

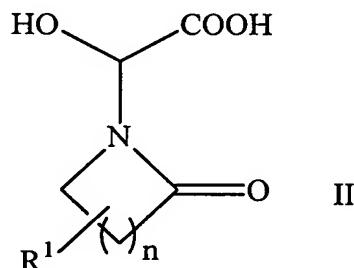


wherein R¹, R³, and R⁴ are, independently, hydrogen, a substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl group; a substituted or unsubstituted C₃ to C₈ cycloalkyl group; a substituted or unsubstituted C₆

to C₂₀ aryl group; or substituted or unsubstituted C₄ to C₂₀ heteroaryl group, and

n is from 0 to 5.

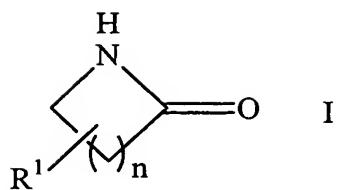
19. The compound of Claim 18, wherein n is 2.
20. The compound of Claim 18, wherein R¹, R³, and R⁴ are hydrogen and n is 2.
21. The compound of Claim 18, wherein R¹ is hydrogen, R³ and R⁴ are methyl, and n is 2.
22. A method for producing a compound having the formula II,



wherein R¹ is hydrogen, substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl; substituted or unsubstituted C₃ to C₈ cycloalkyl; substituted or unsubstituted C₆ to C₂₀ aryl; or substituted or unsubstituted C₄ to C₂₀ heteroaryl, and

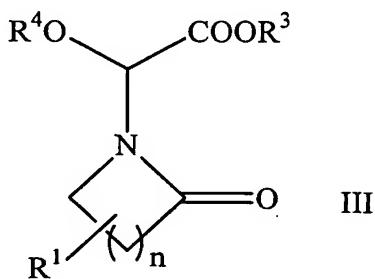
n is from 0 to 5,

comprising reacting a compound having the formula I



with glyoxylic acid.

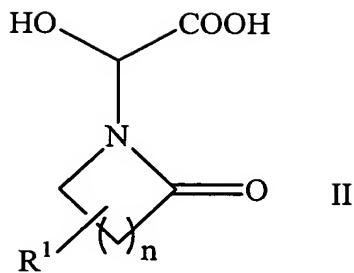
- 23. The method of Claim 22, wherein the glyoxylic acid is present in the amount from 0.8 to 2 equivalents per 1.0 equivalent of the compound having the formula I.
- 24. A method for producing the compound having the formula III,



wherein R¹, R³, and R⁴ are, independently, a substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl group; a substituted or unsubstituted C₃ to C₈ cycloalkyl group; a substituted or unsubstituted C₆ to C₂₀ aryl group; or a substituted or unsubstituted C₄ to C₂₀ heteroaryl group, wherein R¹ can also be hydrogen, and

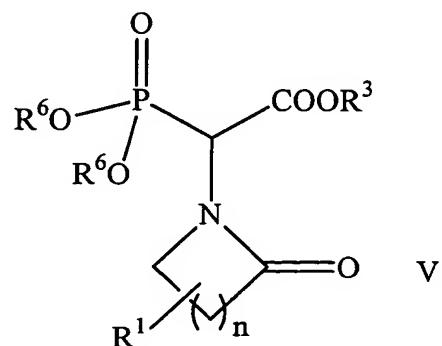
n is from 0 to 5,

comprising reacting the compound having formula II



with an alcohol comprising an alkyl alcohol, an aryl alcohol, or a heteroaryl alcohol, wherein the alkyl alcohol is substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl or substituted or unsubstituted C₃ to C₈ cycloalkyl; the aryl alcohol is substituted or unsubstituted C₆ to C₂₀ aryl; and the heteroaryl alcohol is substituted or unsubstituted C₄ to C₂₀ heteroaryl, wherein the heteroatom is oxygen, nitrogen, or sulfur.

- 25. The method of Claim 24, wherein the alcohol is a C₁ to C₅ alcohol.
- 26. The method of Claim 24, wherein the alcohol is methanol or ethanol.
- 27. The method of Claim 24, wherein the alcohol is present in the amount from 2.0 to 5.0 equivalents per 1.0 equivalent of the compound having the formula II.
- 28. The method of Claim 24, further comprising a dehydrating agent.
- 29. A compound having the formula V

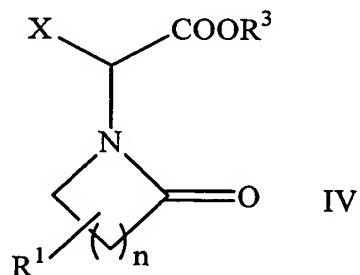


wherein R¹ and R³ are, independently, substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl; substituted or unsubstituted C₃ to C₈ cycloalkyl; substituted or unsubstituted C₆ to C₂₀ aryl; or substituted or unsubstituted C₄ to C₂₀ heteroaryl, wherein R¹ can also be hydrogen,

R⁶ is substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl or substituted or unsubstituted C₃ to C₈ cycloalkyl, and

n is from 0 to 5.

30. The compound of Claim 29, wherein n is 2 and R¹ is hydrogen.
31. The compound of Claim 30, wherein R³ is methyl or ethyl.
32. The compound of Claim 31, wherein R⁶ is methyl or ethyl.
33. A method of producing the compound of Claim 29, comprising reacting a compound having the formula IV



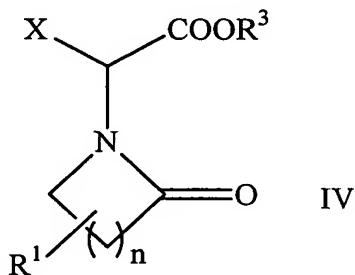
wherein R¹ and R³ are, independently, substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl; substituted or unsubstituted C₃ to C₈ cycloalkyl; substituted or unsubstituted C₆ to C₂₀ aryl; or substituted or unsubstituted C₄ to C₂₀ heteroaryl, wherein R¹ can also be hydrogen,

X is fluoride, chloride, bromide, or iodide, and

n is from 0 to 5,

with a phosphite having the formula $P(OR^6)_3$, wherein R^6 is substituted or unsubstituted, branched or straight chain C_1 to C_{20} alkyl or substituted or unsubstituted C_3 to C_8 cycloalkyl.

34. The method of Claim 33, wherein X is chloride or bromide.
35. The method of Claim 33, wherein R^6 is methyl or ethyl.
36. The method of Claim 33, wherein the phosphite is present in the amount from 0.8 to 1.2 equivalents per 1.0 equivalent of the compound having the formula IV.
37. A method of producing a compound having the formula IV,

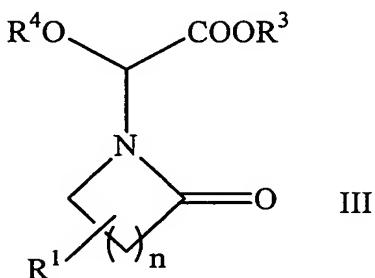


wherein R^1 and R^3 are, independently, substituted or unsubstituted, branched or straight chain C_1 to C_{20} alkyl; substituted or unsubstituted C_3 to C_8 cycloalkyl; substituted or unsubstituted C_6 to C_{20} aryl; or substituted or unsubstituted C_4 to C_{20} heteroaryl, wherein R^1 can also be hydrogen,

X is fluoride, chloride, bromide, or iodide, and

n is from 0 to 5,

comprising reacting a compound having the formula III

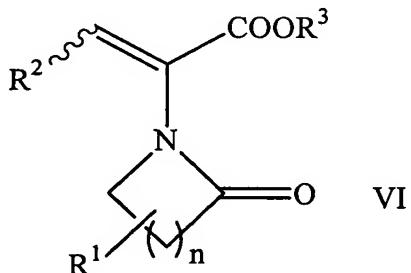


wherein R¹, R³, and R⁴ are, independently, a substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl group; a substituted or unsubstituted C₃ to C₈ cycloalkyl group; a substituted or unsubstituted C₆ to C₂₀ aryl group; or a substituted or unsubstituted C₄ to C₂₀ heteroaryl group, wherein R¹ can also be hydrogen, and

n is from 0 to 5,

with a compound having the formula PX₃, wherein X is fluoro, chloro, bromo, or iodo.

38. A compound having the formula VI

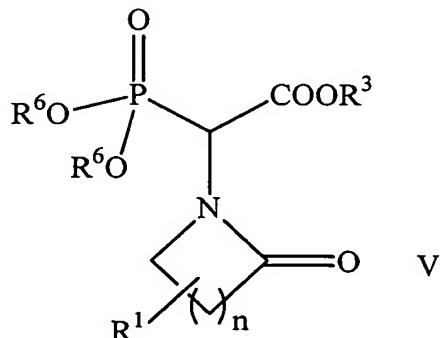


wherein R¹, R², and R³ are, independently, hydrogen, substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl; substituted or

unsubstituted C₃ to C₈ cycloalkyl; substituted or unsubstituted C₆ to C₂₀ aryl; or substituted or unsubstituted C₄ to C₂₀ heteroaryl, and

n is from 0 to 5.

39. The compound of Claim 38, wherein n is 2 and R¹ is hydrogen.
40. The compound of Claim 39, wherein R² and R³ are methyl.
41. The compound of Claim 39, wherein R² is methyl and R³ is ethyl.
42. A method for producing the compound of Claim 38, comprising reacting a compound having the formula V



wherein R¹ and R³ are, independently, substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl; substituted or unsubstituted C₃ to C₈ cycloalkyl; substituted or unsubstituted C₆ to C₂₀ aryl; or substituted or unsubstituted C₄ to C₂₀ heteroaryl, wherein R¹ can be hydrogen,

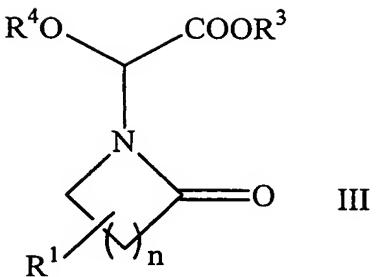
R⁶ is substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl or substituted or unsubstituted C₃ to C₈ cycloalkyl, and

n is from 0 to 5,

with an aldehyde having the formula HC(O)R^2 , wherein R^2 is hydrogen, substituted or unsubstituted, branched or straight chain C_1 to C_{20} alkyl; substituted or unsubstituted C_3 to C_8 cycloalkyl; substituted or unsubstituted C_6 to C_{20} aryl; or substituted or unsubstituted C_4 to C_{20} heteroaryl

in the presence of a base.

43. The method of Claim 42, wherein the base comprises an amidine base or a guanidine base.
44. The method of Claim 42, wherein the base comprises 1,5-diazabicyclo(4.3.0)non-5-ene; 1,8-diazabicyclo(5.4.0)undec-7-ene, or tetramethylguanidine.
45. The method of Claim 42, wherein the base is present in the amount from 1.0 to 2.0 equivalents per 1.0 equivalent of the compound having the formula V.
46. The method of Claim 42, wherein the aldehyde is present in the amount from 0.8 to 1.5 equivalents per 1.0 equivalent of the compound having the formula V.
47. The method of Claim 42, wherein the aldehyde is acetaldehyde.
48. A method for producing the compound of Claim 38 *in situ*, comprising
 - (a) reacting a compound having the formula III



wherein R³ and R⁴ are, independently, hydrogen, substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl group; substituted or unsubstituted C₃ to C₈ cycloalkyl group; substituted or unsubstituted C₆ to C₂₀ aryl group; or substituted or unsubstituted C₄ to C₂₀ heteroaryl group, wherein R¹ can also be hydrogen

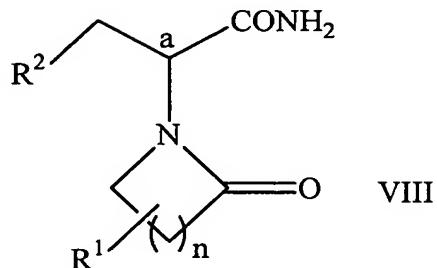
with PX₃, wherein X is fluoride, chloride, bromide, or iodide, to produce a halogenated lactam;

- (b) reacting the halogenated lactam produced in step (a) with a phosphite having the formula P(OR⁶)₃, wherein R⁶ is substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl or substituted or unsubstituted C₃ to C₈ cycloalkyl, to produce a phosphonated lactam; and
- (c) reacting the phosphonated lactam produced in step (b) with an aldehyde having the formula HC(O)R², wherein R² is hydrogen, substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl; substituted or unsubstituted C₃ to C₈ cycloalkyl; substituted or unsubstituted C₆ to C₂₀ aryl; or substituted or unsubstituted C₄ to C₂₀ heteroaryl,

in the presence of a base,

wherein steps (a), (b), and (c) are performed *in situ*.

49. A method for producing a compound having the formula VIII

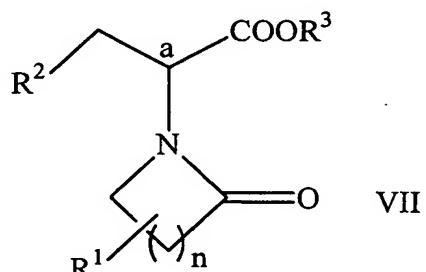


wherein R¹ and R² are, independently, hydrogen, substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl; substituted or unsubstituted C₃ to C₈ cycloalkyl; substituted or unsubstituted C₆ to C₂₀ aryl; or substituted or unsubstituted C₄ to C₂₀ heteroaryl,

n is from 0 to 5, and

the stereochemistry at carbon a is substantially R or S,

comprising reacting a compound having the formula VII



wherein R³ is substituted or unsubstituted, branched or straight chain C₁ to C₂₀ alkyl; substituted or unsubstituted C₃ to C₈ cycloalkyl; substituted or unsubstituted C₆ to C₂₀ aryl; or substituted or unsubstituted C₄ to C₂₀ heteroaryl,

with NH₄OH.

50. The method of Claim 49, wherein the NH₄OH is present in the amount from 1 to 10 equivalents per 1.0 equivalent of the compound having the formula VII.